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Ponciplastics.com



**Product Data Sheet &
General Processing Conditions**

**RTP 206 A HS
Nylon 6 (PA)
Glass Fiber
Heat Stabilized**

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Primary Additive	35 %	35 %	
Specific Gravity	1.40	1.40	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0015 - 0.0035 in/in	0.15 - 0.35 %	D 955

MECHANICAL

Impact Strength, Izod notched 1/8 in (3.2 mm) section	2.2 ft-lbs/in	117 J/m	D 256
unnotched 1/8 in (3.2 mm) section	20.5 ft-lbs/in	1094 J/m	D 4812
Tensile Strength	24000 psi	165 MPa	D 638
Tensile Elongation	2.5 - 4.0 %	2.5 - 4.0 %	D 638
Tensile Modulus	1.50 x 10 ⁶ psi	10342 MPa	D 638
Flexural Strength	36500 psi	252 MPa	D 790
Flexural Modulus	1.35 x 10 ⁶ psi	9308 MPa	D 790

THERMAL

Ignition Resistance*			
Flammability**	HB @ 1/16 in	HB @ 1.5 mm	D 635

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

* This rating is not intended to reflect hazards of this or any other material under actual fire conditions.

** Values per RTP Company testing.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	10000 - 15000 psi	69 - 103 MPa
Melt Temperature	470 - 535 °F	243 - 279 °C
Mold Temperature	130 - 200 °F	54 - 93 °C
Drying	2 hrs @ 180 °F	2 hrs @ 82 °C
Moisture Content	0.20 %	0.20 %
Dew Point	0 °F	-18 °C

PROCESSING NOTES

Desiccant Type Dryer Required.